PA Series Pressure Sensor

The PA series pressure transducer combines the latest Application Specific Integrated Circuit (ASIC) technology with proven piezoresistive sensors. The measuring bridge is printed directly on one side of the diaphragm by means of Thick-Film technology. The rear part of the diaphragm can be exposed directly to the medium to be measured. The 304 housing surrounds a pressure transducer designed for general use wherever a rugged, reliable pressure transducer is required.





Features

- Ceramic piezoresistive principle
- Max. measuring range 50 bar
- RoHs compliance (Lead-Free)

Applications

- Industrial air compressors
- Water supply and drainage systems
- Mechanical and plant engineering
- Coffee machine

Advantages

- Working temperature range -40°C ...125°C
- Compatible for nearly all aggressive media
- Impact and vibration resistance
- Temperature compensated

Standards

- EN 61326-1: 2021
- IEC 60068-2-6: 2007
- IEC 60068-2-30: 2005
- ●IEC 60068-2-2: 2007
- ●IEC 60068-2-1: 2007
- IEC 60068-2-52: 2017

Performance Specifications

Symbol	Charateristic	Test condition	Parameter	Unit	
	Pressure range (Absolute*2)*1		05-50	bar	
P _n	Pressure range (Sealed gage*3)*1		-15-50	bdi	
\mathbf{P}_{m}	Prove pressure		3 times P _n	bar	
$P_{\scriptscriptstyle B}$	Burst pressure		5 times P _n	bar	
T _A	Ambient operating temperature		-40125	°C	
		FPM	-26125		
	Media temperature Range (Air and liquid)	EPDM	-40125		
T _m		NBR	-20100	°C	
¹m		mvφ	-40125		
		CR	-35105		
		HNBR	-32125		
I _c	Current consumption		<10	mA	
	Overvoltage and reverse polarity protection		-2430	VDC	
$T_{\rm R}$	Response time		410	mS	
٤	Accuracy include linearity, hysteresis and repeatability errors	T _A = 25°C	0.5	% F.S	
TEB	Total error band	@P _n , T _A = -20°C85°C	2	%	
ICD	rotat error paria	@P _n , T _A = -40°C125°C	3	70	
LTS	Long term stability	Per year under reference conditions	<±0.3	% F.S	
T _c	Compensated temperature range		-2085	°C	

Electrical Specifications

Charateristic	Ratiomet	ric output	Current output	Regulated output	
	А	н	В	С	D
Output value	0.54.5 VDC	0.52.5 VDC	420 mA	010 VDC	15 VDC
Operating supply voltage	5±0.25 VDC	5±0.25 VDC	1230 VDC	1430 VDC	1230 VDC

^{*1} Transducer will not produce valid output when supply voltage is outside of operating range.
*2 Short circuit protection between output pin and ground, and output pin and supply pin.

^{*1} Pressure range can be customized according to requirements
*2 Absolute pressure reference: Output is proportional to the difference between applied pressure and
a built-in fixed reference to vacuum (zero pressure), where the minimum operating pressure is set to absolute zero pressure (perfect vacuum)

absolute zero pressure (periect vacuum)
*3 Sealed gage pressure reference: Output is proportional to the difference between applied pressure and a built-in fixed reference to 1 atmA, where the minimum operating pressure is set to 14.7 psiA (1)

Pressure connection

Connector	Type	Comment
Female	7/16"- 20 UNF	45° Flare Female
	1/8"-27 NPT male	
	1/4"-18 NPT male	
	7/16"-20 UNF	45° Flare Male
	G1/8"A Male	
	G1/4"A male	
	G1/8"A male	male with 0 ring
Male	G1/4"A male	male with 0 ring
mate	G3/8"A male	male with 0 ring
	G1/2"A male	male with 0 ring
	G1/2"B male	
	R1/4" male	
	M20x1.5	45° Flare Male
	G1/4" male	
	G3/8" male	

^{*2} Pressure connection can be customized according to requirements

Materials

Symbol	Parameter	Value	Unit	Comment
т-РС	Pressure connection material	AISI 304		AISI 316L optional
m-s	Sensor material	Ceramic Al ₂ O ₃		
	RK03FB material	PPS		IP67
	Packard Metri-Pack 150 material	PA66		IP65
m-PLUG	DIN 175301-803C PG7 material	PA6		IP65
III-PLUU	M12 material	AISI 304		IP65
	Direct cable	AISI 304		IP67
	Direct cable (compact)	AISI 304 or AISI 316		IP67
IP	Sealing grade	IP65 - IP67		Depending on the electrical connector
F _m	Mounting torgue	≤ 30	Ŋm	±10%
SHORT	Short circuit protected	Yes		
m	Mass	50	grams	

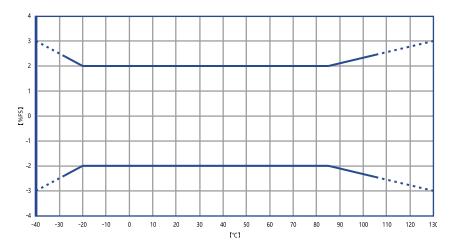
Environmental and mechanical characteristcs

Test	Standard
Electromagnetic compatibility	EN 61326-1: 2021
Damp heat, cyclic acc. IEC60068-2-30: 2005	Place the pressure sensor at 40°C \pm 2°C and 93% \pm 3% relative humidity environment for 48h. Remove the sensor and return it to room temperature.
Dry heat acc. IEC60068-2-2: 2007	Place the sensor in the test chamber at 85°C±2°C, connect the power supply and reading device in accordance with the specified circuit connection, keep the power on throughout the test and apply the maximum pressure specified in the drawings., test time: 168h.
Low temperature acc. IEC60068-2-1: 2007	Place the sensor in the test chamber at -30°C±2°C, connect the power supply and reading device in accordance with the specified circuit connection, keep the power on throughout the test and apply the maximum pressure specified in the drawings., test time: 168h.
Salt mist acc. IEC 60068-2-52: 2017	Place the pressure sensor at 35°C $\pm2^{\circ}\text{C}$ environment, continuous atomisation , 48h.
Vibration acc. IEC 60068-2-6	10~55 Hz with amplitude 1 mm, all 3 directions total duration 3 hours, 1h/direction, 10g

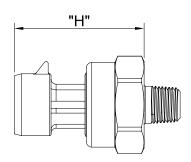
Total error band

The chart illustrates the maximum deviation across the entire medium temperature range (-40...125 °C) for the PA series.

In the defined pressure and temperature parameters, the maximum total error remains consistently at ± 2 %FS (-20...85 °C).

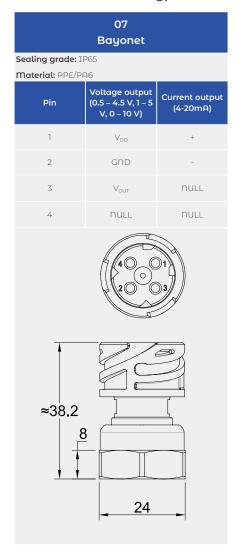


Dimensions (mm)



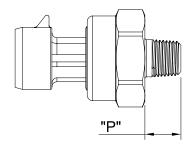
01 RK03FB			02 Packard Metri-Pack 150			03 DIN 175301-803C PG7		
Sealing grade: I Material: PPS	.P67		Sealing grade: If Material: PA66	265		Sealing grade: II	265	
Pin	Voltage output (0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)	Pin	Voltage output (0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)	Pin	Voltage output (0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)
1	GND	-	1	V _{out}	null	1	V_{DD}	+
2	V _{out}	null	2	GND	-	2	V _{out}	-
3	V_{DD}	+	3	V_{DD}	+	3	GND	null
						4	null	null
≈42.0	8 24		≈38	8		≈50.0 8	1101	

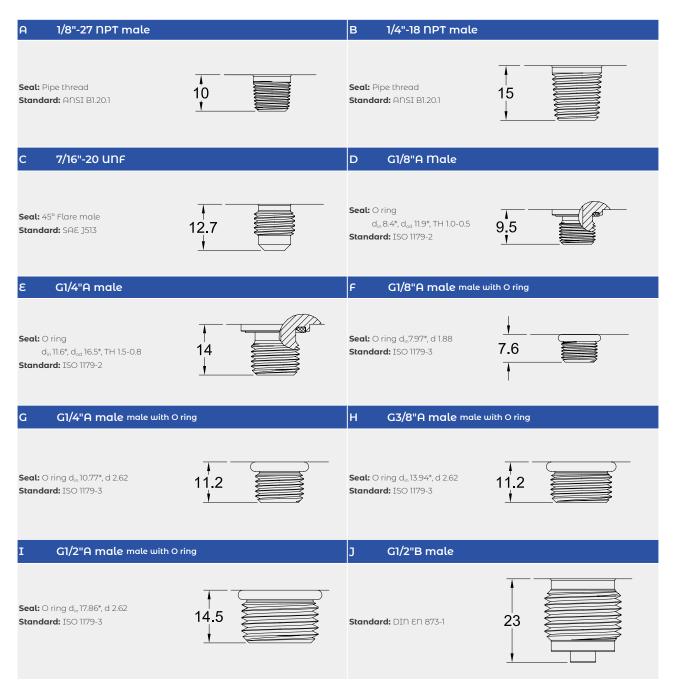
04 m12			05 Direct cable			06 Direct cable (compact)		
						Sealing grade: IP67		
Material: AISI 3	Voltage output (0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)	Material: AISI 30	Voltage output (0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)	Material: AISI 3	Voltage output (0.5 – 2.5V, 0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)
1	V_{DD}	+	1 RED	V_{DD}	+	1 RED	V_{DD}	+
2	null	null	2 WHITE	V _{out}	-	2 WHITE	V _{out}	-
3	GND	-	3 BLACK	gnD	null	3 BLACK	GND	null
4	V _{out}	null						
≈39.5 8 24		≈20.	5 24		≈16.	2 Ø21. 20.8		



	41			42			43		
	M12 B1			M12 B2			M12 B3		
	Sealing grade: IP65								
Material: AISI 3	Voltage output			Voltage output			Voltage output		
Pin	(0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)	Pin	(0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)	Pin	(0.5 – 4.5 V, 1 – 5 V, 0 – 10 V)	Current output (4-20mA)	
1	V_{DD}	+	1	V_{DD}	+	1	V_{DD}	+	
2	null	null	2	V_{OUT}	null	2	GND	-	
3	V _{out}	null	3	GND	-	3	V _{OUT}	null	
4	GND	-	4	null	null	4	null	null	
			≈39.5 8 1	24					

Pressure connector type dimensions





20October2024/Version 1.1

K R1/4" male		L M20x1.5 male	
Standard: DIN 3582-2	12		20
M G1/4" male		N G3/8" male	
Seal: O ring d _{in} 11*, d 2	10	Seal: O ring d _{in} 14*, d 1.78	10
R 7/16"-20 UNF			
Seal: 1/4 in 45° Flare Female Standard: SAE J512	12		

Accessories

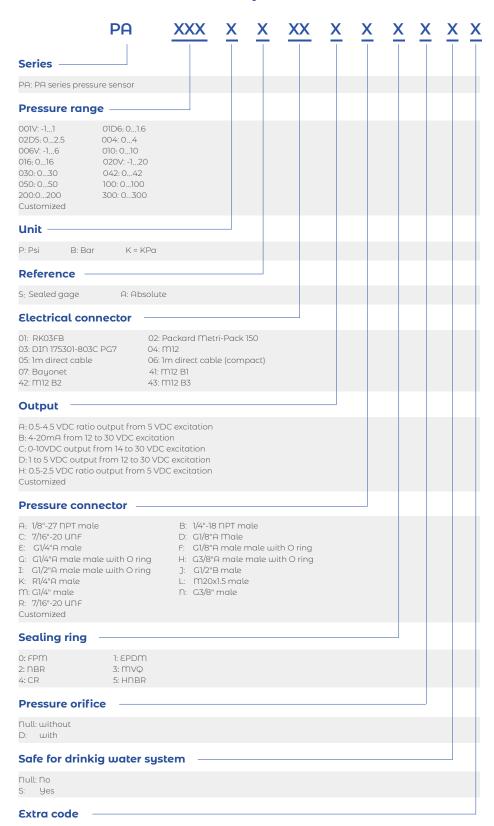


- · Code: 20114-001
- Packard Metri-Pack 150 connector
- · Cable: 1m standard (customization available)



- Code: 20115-002
- RK03FB socket
- · Cable: 1m standard (customization available)

Name Guide Description



Notes

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Safety and Environment



The product is to be installed by manufacturer trained personnel or competent person trained in accordance with manufacturer installation instructions.

With respect to applicable standards IEC 61010-1/EN 61010-1 safety requirements for electrical equipment for measurement, control and laboratory use part 1 general requirements, the product should be used in limited energy secondary circuits.



Risk of electrical shock

Certain parts of the module can carry hazardous voltage during the operation process of the product because hazardous live voltage of primary conductor, power supply occurs, injury and/or serious damage will be caused if this warning is ignored.

Conducting parts must be inaccessible after installation of the product. Additional protection including shield or protective housing could be used according to IEC 60664 Insulation coordination for equipment within low-voltage supply systems.

Disconnection of the main supply will protect against possible injury and serious damage.



ESD protection

Damage from an ESD event will occur if the personnel is not well grounded when handling.

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